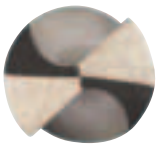
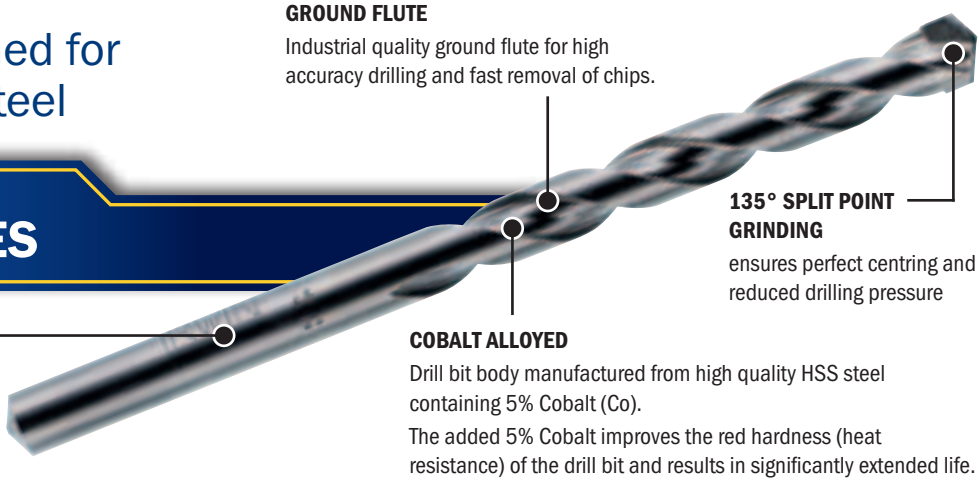
HSS Cobalt designed for drilling stainless steel

HSS COBALT FEATURES



SURFACE FINISH
Attractive golden tempered surface



GROUND FLUTE
Industrial quality ground flute for high accuracy drilling and fast removal of chips.

135° SPLIT POINT GRINDING
ensures perfect centring and reduced drilling pressure

COBALT ALLOYED
Drill bit body manufactured from high quality HSS steel containing 5% Cobalt (Co).
The added 5% Cobalt improves the red hardness (heat resistance) of the drill bit and results in significantly extended life.

- **5% Cobalt** for higher heat and abrasion resistance.
- **Heavy-duty** web construction for strength and durability.
- **135° split point** begins drilling immediately, minimizing bit "walk".
- **Manufactured to** DIN 338 Standards.

Applications:
Tough metal drilling, including heavy-duty abrasive alloy metal drilling on hardened steel (heat-treated).

HSS Cobalt Drill Bits

Item No.	Diameter mm	Working Length mm	Total Length mm	Pcs Per Tube	EAN	Master Pack	Shelf Pack
10502507	1.0	12	34	2pcs	5709131282532	200	10
10502508	1.5	18	40	2pcs	5709131282570	200	10
10502509	2.0	24	49	2pcs	5709131282617	200	10
10502510	2.5	30	57	2pcs	5709131282655	200	10
10502542	3.0	33	61	1pc	5709131282693	200	10
10502543	3.1	36	65	1pc	5709131282730	200	10
10502544	3.2	36	65	1pc	5709131282778	200	10
10502545	3.3	36	65	1pc	5709131282815	200	10
10502546	3.5	39	70	1pc	5709131282853	200	10
10502547	4.0	43	75	1pc	5709131282891	200	10
10502548	4.1	43	75	1pc	5709131282938	200	10
10502549	4.2	43	75	1pc	5709131282976	200	10
10502550	4.3	47	80	1pc	5709131283010	200	10
10502551	4.5	47	80	1pc	5709131283058	200	10
10502552	4.8	52	86	1pc	5709131283096	200	10
10502553	4.9	52	86	1pc	5709131283133	200	10
10502554	5.0	52	86	1pc	5709131283171	200	10
10502555	5.1	52	86	1pc	5709131283218	200	10
10502556	5.5	57	93	1pc	5709131283256	200	10
10502557	6.0	57	93	1pc	5709131283294	200	10
10502558	6.5	63	101	1pc	5709131283331	100	10
10502559	7.0	69	109	1pc	5709131283379	100	10
10502560	7.5	69	109	1pc	5709131283416	100	10
10502561	8.0	75	117	1pc	5709131283454	100	10
10502562	8.5	75	117	1pc	5709131283492	100	10
10502563	9.0	81	125	1pc	5709131283539	100	10
10502564	9.5	81	125	1pc	5709131283577	100	10
10502565	10.0	87	133	1pc	5709131283614	100	10
10502566	11.0	94	142	1pc	5709131283652	50	10
10502567	12.0	101	151	1pc	5709131283690	50	10
10502568	13.0	101	151	1pc	5709131283737	50	10



HSS Cobalt Drill Bits **Bulk Pack**

Item No.	Diameter mm	Working Length mm	Total Length mm	Pcs Per Pack	EAN	Master Pack	Shelf Pack
10502511	1,0	12	34	10pcs	5706915000450	50	1
10502512	1,5	18	40	10pcs	5706915000474	50	1
10502513	2,0	24	49	10pcs	5706915000498	50	1
10503595	2,25	24	49	10pcs	5706915035957	50	1
10502514	2,5	30	57	10pcs	5706915000511	50	1
10502515	3,0	33	61	10pcs	5706915000535	50	1
10502516	3,1	36	65	10pcs	5706915000559	50	1
10502517	3,2	36	65	10pcs	5706915000573	50	1
10503596	3,25	36	65	10pcs	5706915035964	50	1
10502518	3,3	36	65	10pcs	5706915000597	50	1
10502519	3,5	39	70	10pcs	5706915000610	50	1
10502520	4,0	43	75	10pcs	5706915000634	50	1
10502521	4,1	43	75	10pcs	5706915000658	50	1
10502522	4,2	43	75	10pcs	5706915000672	50	1
10503597	4,25	43	75	10pcs	5706915035971	50	1
10502523	4,3	47	80	10pcs	5706915000696	50	1
10502524	4,5	47	80	10pcs	5706915000719	50	1
10502525	4,8	52	86	10pcs	5706915000733	50	1
10502526	4,9	52	86	10pcs	5706915000757	50	1
10502527	5,0	52	86	10pcs	5706915000771	50	1
10502528	5,1	52	86	10pcs	5706915000795	50	1
10503598	5,25	52	86	10pcs	5706915035988	50	1
10502529	5,5	57	93	10pcs	5706915000818	20	1
10502530	6,0	57	93	10pcs	5706915000832	50	1
10502531	6,5	63	101	10pcs	5706915000856	20	1
10503600	6,75	63	101	10pcs	5706915036008	20	1
10502532	7,0	69	109	10pcs	5706915000894	20	1
10502533	7,5	69	109	5pcs	5706915000870	40	1
10503601	7,75	69	109	5pcs	5706915036015	40	1
10502534	8,0	75	117	5pcs	5706915000917	40	1
10502535	8,5	75	117	5pcs	5706915000931	40	1
10502536	9,0	81	125	5pcs	5706915000955	40	1
10502537	9,5	81	125	5pcs	5706915000979	40	1
10502538	10,0	87	133	5pcs	5706915000993	40	1
10503602	10,25	87	133	5pcs	5706915036022	40	1
10502539	11,0	94	142	5pcs	5706915001013	20	1
10502540	12,0	101	151	5pcs	5706915001037	20	1
10502541	13,0	101	151	5pcs	5706915001051	20	1

HSS Pro Cobalt Drill Bit Sets



Item No.	Description	EAN	Master Pack	Shelf Pack
10503730	HSS Cobalt 25pcs Set in metal case: 1,0 - 13,0mm in steps of 0,5mm	5706915037302	4	1
10502569	HSS Cobalt 19pcs Set in metal case: 1,0 - 10,0mm in steps of 0,5mm	5709131282433	25	5
10502570	HSS Cobalt 5pcs Set in plastic cassette: 4 / 5 / 6 / 8 / 10mm	5709131282464	45	15
10503990	HSS Cobalt 15pcs Set: 1,5 / 2,0 / 2,5 / 3,0 / 3,5 / 4,0 / 4,5 / 5,0 / 5,5 / 6,0 / 6,5 / 7,0 / 8,0 / 9,0 / 10,0mm	5706915039900	6	1